

**Outline for Lime Seminar Including Burning and Slaking  
of Lime**

**First Draft, September 2008**

*Frederik Stevenson*

# LIME SEMINAR

## Part 1 Introduction to lime

Basic Mortar:

- Binder
- Aggregate
- Water

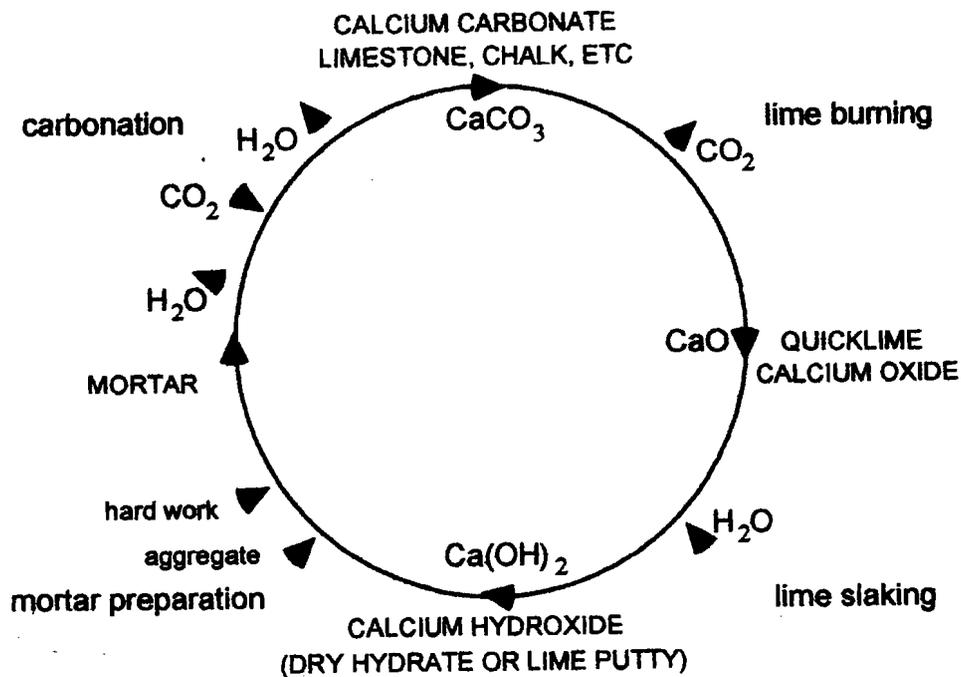
Binders:

Hydraulic	Non-Hydraulic
Gypsum	Mud
Hydraulic lime	Clay
Portland cement	Lime
Natural cement	

Concentrate on lime – why use lime?

- A tale of two limes
- what makes hydraulic hydraulic?
  - what makes non hydraulic?

## Introduction to Lime Cycle



1. Calcium carbonate heated gives off carbon dioxide to form calcium oxide  
 $\text{CaCO}_3 + \downarrow \text{heat} = \uparrow \text{CaO} + \text{CO}_2$ .
2. Calcium oxide slaked (water added) give off heat and forms calcium hydroxide (slaked in one of four ways explained)  $\text{Ca(OH)}_2$
3. Lime putty produced with excess of water – allowed to mature – forever – beaten with aggregate to form coarse stuff and used as mortar

Pot Kiln like pot whisky still

4. Calcium hydroxide (mortar putty) combines with carbon dioxide in air to form  $\text{CaCO}_3$  – calcite – as water evaporates same as limestone but different crystal structure

## Part 2

Kiln technical requirements for building and firing kiln, and building and firing it. Must burn and sustain temperature for 12-16 hours.

## Part 3

Slaking lime to make lime putty, and beating lime putty into mortar and setting a few bricks to demonstrate workability and stickiness of putty.

## Part 4

Summary:

- Advantages of lime (recap)
- Disadvantages of lime
- Advantages of Portland cement
- Disadvantages of Portland cement

## Requirements

**Part 1**      Blackboard and/or large easel and coloured markers/chalk

**Part 2**      Build kiln – minimum requirements:

- ⇒ 400 refractory bricks ~ 8x4x2 or so
- ⇒ two yards of high clay/sand mix
- ⇒ heavy grill to burn on
- ⇒ face cord dry hardwood cut to 12" lengths

- ⇒ 500 lbs limestone to burn – high calcium low magnesium
- ⇒ shop vac with blower capacity
- ⇒ concrete or gravel pad
- ⇒ chimney ~ ±3' stovepipe ±8" diameter fastened to steel plate
- ⇒ \*\*some short pieces of rebar and grinder/chop saw
- ⇒ \*\*it's possible that I can borrow some of this from Algonquin College as I will be doing a similar seminar with my class in November this year

### Part 3

- ⇒ Source of hot water
- ⇒ Wheel barrow(s)
- ⇒ Hand trowels
- ⇒ Spray bottle
- ⇒ Mortar hoe
- ⇒ Rubber buckets and pick handles
- ⇒ Bricks to set

**Part 4**      Bag of Quicklime in case Part 3 doesn't work

### Part 5      Timeline

- |   |   |             |
|---|---|-------------|
| ⇒ | Initial talk, with questions                              | 1-2 hours   |
| ⇒ | Assembly and charging kiln assuming all materials on hand | 3-4 hours   |
| ⇒ | Burn lime   | 12-16 hours |
| ⇒ | Cool down   | 4-6 hours   |
| ⇒ | Slake and make putty, beat in sand to make mortar         | 2 hours     |

---

<sup>i</sup> Lime cycle reproduced from TAN#1, Historic Scotland